

# Architectural Manual

TUSCANY<sup>®</sup>  
Series

MONTECITO<sup>®</sup>  
Series

Premium Vinyl Windows & Patio Doors



*Clearly the best.®*



## Instructions on how to use this manual:

This document has been designed for easy navigation and to quickly click to the section you need. Here's some important tips on using this document:

- Any item print in **red**, will click through to the corresponding item.
- Click to any item in the Table of Contents on **page 3**. Click on the Milgard logo at the top of any page to return to the Table of Contents - FULL MANUAL ONLY.
- From each section's Quick Links page, click to any Drawing listed.
- From any Drawing page, click the "Go Back to Quick Links" box on the bottom right of the page to return to the list of drawings.
- Click on the links on the bottom of the page to go to Revit, SketchUp . PDF and .DWG files. Please note that you must have internet access for these links and you will be re-directed to the Milgard site.
- This document can also be navigated from Adobe Acrobat Bookmarks.

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## Contents

<b>Differences between Tuscany and Montecito Series</b> _____	<b>4</b>	Drawings - Quick Links _____	60
New Construction vs. Retrofit _____	4	Horizontal Sliding Window _____	61
Screens _____	4	Double Horizontal Sliding Window _____	73
Awning and Casement Hardware _____	4	<b>Picture and Radius Window</b> _____	<b>80</b>
Glass Breakage Coverage _____	4	Configurations _____	81
<b>Components</b> _____	<b>4</b>	Minimum/Maximum Sizes _____	81
Available Operating Styles _____	4	Available Frame Styles _____	81
Frame _____	4	Drawings - Quick Links _____	82
Frame Differences _____	5	Picture Window _____	83
Block Frame _____	5	Radius Window _____	92
Z-Bar (Standard and Wide) _____	5	<b>Single Hung and Double Hung Window</b> _____	<b>101</b>
Fin Setbacks _____	5	SH Configurations _____	102
Weep System _____	5	SH Minimum/Maximum Sizes _____	102
Glazing Material _____	6	SH Available Frame Styles _____	102
Vent Panel _____	6	DH Configurations _____	103
Weatherstripping _____	6	DH Minimum/Maximum Sizes _____	103
Roller Assembly _____	6	DH Available Frame Styles _____	103
Locking Assembly _____	6	Drawings - Quick Links _____	104
Screen _____	6	Single Hung Window _____	105
<b>Options</b> _____	<b>7</b>	Double Hung Window _____	117
Grids _____	7	<b>Bay &amp; Bow Window</b> _____	<b>123</b>
<b>Window Hardware</b> _____	<b>8</b>	Configurations _____	124
SmartTouch® Lock _____	8	Minimum/Maximum Sizes _____	124
Tuscany Awning/Casement Handle _____	8	Available Frame Styles _____	124
Montecito Awning/Casement Handles _____	8	Drawings - Quick Links _____	125
<b>Door Hardware</b> _____	<b>9</b>	Bay Window Drawings _____	126
SmartTouch® Interior Door Handle _____	9	Bow Window Drawings _____	130
Decorative Interior Handle _____	9	<b>Cable Bay Window</b> _____	<b>134</b>
Swing Door Handle _____	9	Configurations _____	135
<b>Premium Exterior Vinyl Finishes</b> _____	<b>10</b>	Minimum/Maximum Sizes _____	135
<b>Full Lifetime Warranty</b> _____	<b>11</b>	Available Frame Styles _____	135
<b>Awning Window</b> _____	<b>12</b>	Cable _____	135
Configurations _____	13	Seat Boards _____	135
Minimum/Maximum Sizes _____	13	Drawings - Quick Links _____	136
Available Frame Styles _____	13	Support System Installation Guide _____	137
Drawings - Quick Links _____	14	Cable Bay Window Drawings _____	139
Awning Window _____	15	<b>Sliding Patio Doors</b> _____	<b>167</b>
Fixed Awning Window _____	24	Configurations _____	168
<b>Casement Window</b> _____	<b>32</b>	Minimum/Maximum Sizes _____	168
Configurations _____	33	Available Frame Styles _____	168
Minimum/Maximum Sizes _____	33	Drawings - Quick Links _____	169
Available Frame Styles _____	33	Sliding Patio Door _____	170
Drawings - Quick Links _____	34	French Sliding Patio Door _____	183
Casement Window _____	35	<b>Swing Patio Doors</b> _____	<b>195</b>
Fixed Casement Window _____	48	Configurations _____	196
<b>Horizontal Sliding and Double Horizontal Sliding Window</b> _____	<b>57</b>	Minimum/Maximum Sizes _____	196
Hz Configurations _____	58	Available Frame Styles _____	196
Hz Minimum/Maximum Sizes _____	58	Drawings - Quick Links _____	197
Hz Available Frame Styles _____	58	French In-Swing Patio Door _____	198
DHz Configurations _____	59	French Out-Swing Patio Door _____	201
DHz Minimum/Maximum Sizes _____	59		
DHz Available Frame Styles _____	59		

# About Tuscany® & Montecito® Series

## Differences between Tuscany and Montecito Series

Tuscany and Montecito Series windows and doors are aesthetically the same but there are some important differences:

### New Construction vs. Retrofit

Tuscany Series can be used for new construction or retrofit applications as it offers block frame and Z-bar frames in addition to nail fins.

Montecito Series is only available with nail fins and used for new construction exclusively (see page 5).

### Screens

PureView® premium mesh screens with a pull rail frame are available on Tuscany Series only. Montecito Series come with standard screens.

### Awning and Casement Hardware

Tuscany Series awning and casement windows come with folding nesting hardware while Montecito Series comes with standard hardware (see page 8).

### Warranty

Both products come standard with the Full Lifetime Warranty, and only Tuscany Series comes with Glass Breakage Coverage.

## Components

### Available Operating Styles

Find frame styles for each operating style:

**Awning**

**Fixed Awning**

**Casement**

**Fixed Casement**

**Horizontal Sliding (Half Vent)**

**Double Horizontal Sliding**

**Single Hung**

**Double Hung**

**Picture/Radius**

**Bay/Bow**

**Cable Bay**

**Sliding Patio Door**

**Swing Patio Door**

*Not all operating styles available at all Milgard locations.  
Contact your sales representative for more information.*

### Frame

Tuscany Series and Montecito Series frame components are made of a high performance uPVC, rigid polyvinyl chloride material, custom compounded for superior impact resistance, color retention and weather resistance. The frame and sash corners are all precision mitered and fusion welded for a lifetime of air and water resistance.

The Tuscany Series and Montecito Series meets or exceeds the AAMA/WDMA/CSA 101/I.S.2/A 440-05 Industry Specification for Windows and Doors. They are also tested for Forced Entry Resistance to the ASTM F588-97 standard, Grade 20 level. Each window is labeled with the NFRC Energy Star performance information, based on the type of glazing you select.

## Frame Differences

Tuscany and Montecito have the same aesthetic design but there are differences in the frame and the applications they are used. Montecito Series is primarily used in new construction applications and comes with various nail fins. Tuscany Series can also be used in new construction with the same nail fin options, but is also available in retrofit applications such as block frame and Z-bar.

Here are the details on each:

### Block Frame

(Tuscany only)

The block frame style is a window frame profile without a nail fin. The block frame allows an installer to insert the replacement window into the existing frame, without disturbing the home's internal or external wall surfaces. Installation method includes carefully drilling through the jamb.

### Z-Bar (Standard and Wide)

(Tuscany only)

Two extruded Z-bar frame choices are available with Tuscany series, standard (1-5/8") and wide (2-1/8"). Z-bar installation, the method of removing the aluminum or steel sash but leaving the frame in place, is ideal with aluminum retrofit in stucco applications and can save a significant amount on installation costs.

## Nail-On Fin

(Tuscany and Montecito)

1-1/4" or 2" fin widths available.

A pre-punched nail flange extends around the perimeter frame, securing the window in rough openings and acting as a part of the flashing system.

## Fin Setbacks

(Tuscany and Montecito)

- 1-3/8" nail fin setback (1-1/4" or 2" pre-punched nail flange)
- 1" nail fin setback with stucco key (1-1/4" pre-punched nail flange)

The 2" pre-punched nail flange frame also has an exterior accessory groove which allows for optional J-channel trim:

- 2" Brickmold
- 1" Contour
- 3/4" Flat

The 2" brickmold is applied in the field on the window, and snapped in-place after window installation. The 1" contour and 3/4" flat J-channel options are welded in place at the factory.

All trim options are extruded by Milgard and are available in white and tan.

## Weep System

Hollow sill construction and offset weep baffles release any accumulated moisture from the sill pockets and help prevent blow back, and helps control the water flow caused by a combination of wind and rain.

## Glazing Material

AAMA-approved glazing tape adheres glass to the fixed and vent panel frames which seals and cushions the glass. Rigid vinyl setting blocks are used to support the unit above the sill, preventing glass shear (glass in the insulated unit becomes offset). Extruded vinyl glazing (snap-in) bead is applied around the interior edge.

“Interior glazing” makes replacement of glazing unit convenient; bead is mitered at 45 degree for a finished look. Insulating dual glazed panes has a 7/8” overall glass thickness, are dual seal equivalent, sealed for optimal energy efficiency. All Tuscany windows currently meet or exceed ENERGY STAR® performance in all climate zones with a 0.35 u-factor or lower. Specialty glass options are available upon request which can help achieve as much as a 26% improvement in u-factor. Specialty glass options for privacy, noise abatement and aesthetics are available upon request.

## Vent Panel

The vent panel has an “L” shaped lip that fully interlocks with the vertical meeting rail, adding security and preventing air and water penetration. Its roller assembly rides on a monorail reversible track for easy operation and durability. This raised track in the frame sill helps keep the vent panel free from interference by foreign particles that may collect in the sill.

The Tuscany Series has been designed with equal sight lines resulting in the same size glazing unit for both the fixed and vent panels. This is not only visually appealing but offers simplified field maintenance and can often result in common-sized window screens for window systems of more than two units.

## Weatherstripping

Silicone-treated water-repellent polypropylene fin seal weatherstripping provides a durable, weather tight seal. Two continuous rows of weatherstripping around the vent panel provide a superior weather-tight seal. The first row is a flexible TPE leaf seal that acts as the primary water barrier. The second row is a compression style, TPV wrapped closed-cell foam, bulb seal that provides exceptional protection against air infiltration.

## Roller Assembly

Self-lubricating, wear resistant, dual nylon rollers with stainless steel axles provide flexible, free-wheeling, smooth and silent operation. The adjustable rollers are engineered for reduction of friction and torque on operable vent frames.

## Locking Assembly

Milgard’s exclusive patented SmartTouch® direct action lock mechanism provides security and finger-tip operation. The lock engages when the window is closed. The lock offers a visual indicator that when the window is closed, it is also locked. The SmartTouch® lock is unlike most locking mechanisms available today as it requires no squeezing or twisting to operate, making it ideal in universal design.

## Screen

Milgard’s exclusive PureView® screen frames are cambered aluminum, assembled with rigid nylon corner clips. Rolled pull rail provides simple installation and removal. Screens come standard with matching frame color. PureView’s innovative screen uses smaller diameter yarn, improving the interior view. The finer mesh also reduces the

appearance of a screen, enhancing curb appeal. PureView's fiberglass charcoal screen mesh is strong, durable and easy to replace. All screens are under one year warranty. PureView screen with pull rail are available only on Tuscany Series.

### Energy Packages

Milgard offers two energy efficiency upgrade packages that provide increased U-Value performance. 3D® and 3D MAX® use the ENERGY STAR® criteria from each climate zone and utilize materials that are tailored to each individual climate to increase energy efficiency. The combination of the frame material, product design and glazing unit make up the three components of the energy packages. The Tuscany Series receives up to 23% increase in energy efficiency with the 3D MAX package.

Note:

- Packages available in most markets. Please see your local sales representative for details.
- 3D® and 3D MAX® energy packages are based on insulated glass units with Single Strength (3/32") and Double Strength (1/8") glass. Some glass thicknesses and internal grid combinations may result in lower energy performance.
- 3D® and 3D MAX® energy packages are not included with the 8125 Double Slider, 5621WS Wide Stile Sliding Door, 8225 Double Hung when selecting grids and are currently not available in breather tube applications.

To check the energy performance of all Milgard windows and doors, use our Energy Calculator at:

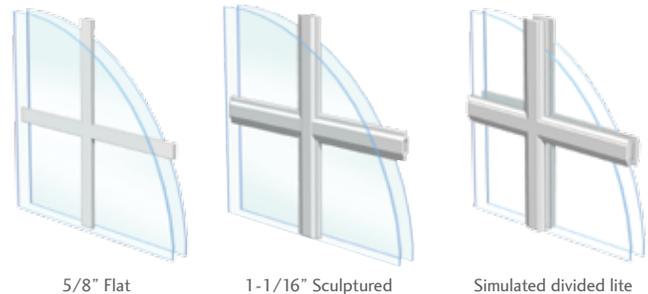
[milgard.com/energy-calculator](http://milgard.com/energy-calculator)

## Options

### Grids

Available in 5/8" flat or 1-1/16" sculptured aluminum profiles. Simulated divided lite (SDL) grids are also available in some locations, using 5/8" grids between the glass panes for three dimensional shadowing as well as 7/8" contoured vinyl grid applied to the interior and exterior glass panes.

All grids are color matched to frame in white or tan.



### Full Lifetime Warranty and Glass Breakage Coverage

Full Lifetime Warranty is available on both Tuscany and Montecito Series with Glass Breakage Coverage available on Tuscany only. For complete warranty details visit [milgard.com](http://milgard.com).

*Caution: The use of petroleum based fuels or solvents as release agents in stucco wall installations or glass cleaning will chemically attack materials used in seals and other components, and voids the Milgard Warranty. The use of wax-based release agents is recommended.*

*Expanding foam for insulation purposes should not be used. Backer rod or loose packed fiberglass bat insulation is recommended.*

## Window Hardware

### SmartTouch® Lock

#### Horizontal Slider - Single Hung - Double Hung

It's the easiest, smartest way to lock and unlock a window or door, and also assures you that when your window is closed, it's locked.

Responding to consumer needs for products that are easy to operate and maintain, Milgard developed the innovative SmartTouch window lock and door handle. The SmartTouch window lock won a prestigious IDEA award (International Design Excellence) from the Industrial Designers Society of America in 2008. The SmartTouch door handle won the same IDEA award in 2012.

Milgard was also awarded the Arthritis Foundation Ease-of-Use Commendation in recognition of the SmartTouch lock and handle's innovation and universal design. The SmartTouch locks and door handles are perfect when your project focuses on aging-in-place.



#### Tuscany Awning/Casement Handle

Folding, nesting operator handle



#### Montecito Awning/Casement Handles

Operator handle (standard)



Folding operator handle (upgrade)

## Door Hardware



### SmartTouch® Interior Door Handle

Milgard's patent-pending SmartTouch® door handle is so easy to operate, it received an Arthritis Foundation Ease-of-Use Commendation. The lock and handle also increase security with a tough locking mechanism that exceeds all California forced-entry requirements.



White



Tan

### Decorative Interior Handle



Brushed  
Chrome

Brushed  
Nickel

Oil-Rubbed  
Bronze



### Swing Door Handle

#### Interior Finishes:

White	Brushed Nickel
Tan	Brushed Chrome
	Oil Rubbed Bronze

#### Exterior Finishes:

White	Brushed Chrome
Tan	Oil Rubbed Bronze
Black	



Brushed  
Chrome



Brushed  
Nickel

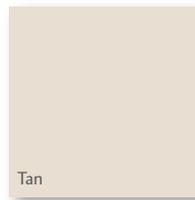


Oil Rubbed  
Bronze

## Premium Exterior Vinyl Finishes

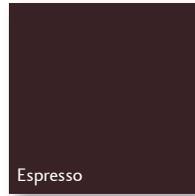
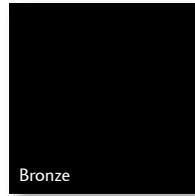
### Standard

Matching interior



### Premium

White interior only

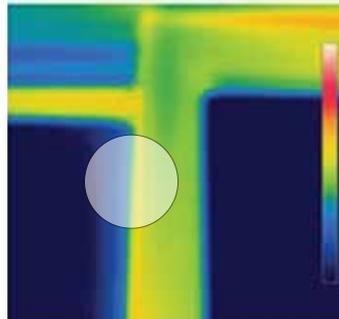


### Color you can trust from a company you can trust

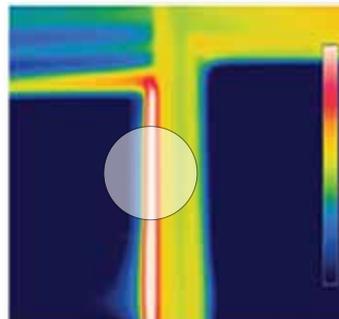
Milgard conducted thousands of hours of testing on our Premium Exterior Vinyl Finishes. The finishes were exposed to extreme conditions, from frigid cold to extreme heat and humidity. The resulting data was impressive. These new finishes are so durable they live up to our stringent quality standards.

Proven performance in the toughest of climates.

IR photography shows that Milgard windows stay cooler, even when on a rooftop in the desert heat of Phoenix, Arizona.



**Milgard Chocolate: 121.4° F**  
hottest point of window frame



**Competitor Brown: 133.4° F**  
hottest point of window frame

## Full Lifetime Warranty

At Milgard, we build our windows and doors to last. With the dedication to quality that we put into building the best windows in the business, it wouldn't make sense to back them with anything but the best warranty in the business. That's why we back every properly installed window and door for as long as the homeowner owns their home—including parts and labor. Tuscany Series windows and doors also come standard with Glass Breakage Coverage. We're one of the only manufacturers to offer a full lifetime warranty (10-year commercial) on a premium vinyl finish in any market. It's why you can be sure you won't find any windows better than Milgard.

For complete warranty details, visit [milgard.com](http://milgard.com).



## Why Milgard?

Milgard is one of the largest and most trusted names in windows and doors. For the last 50 years, we've demonstrated our commitment to innovation, quality and service.

While our coverage is extensive, our service is local. Milgard has multiple locations throughout the Western U.S. and Western Canada. Our belief is that by being close to our customers, we can provide them better service. This means faster lead and delivery time, as well as faster response to any warranty situations. We're there for you long after the job has been completed. Milgard also has a comprehensive network of qualified dealers and offers some of the best training in the industry.

Awards give you added assurances and Milgard has been named "Best Quality in the Nation" eight times and the nation's "Most Used Vinyl Window" four times by Builder magazine. Both Professional Remodeler and Professional Builder magazines have named us "Most Preferred Vinyl Window" three times.

# Casement Window



A casement window swings outward like a door, hinged on right or left side. Casement windows can be used alone or in tandem with other Milgard Tuscany or Montecito windows for virtually any design specification.

The Tuscany Series and Montecito Series vinyl casement window offers the outstanding insulating properties, low maintenance, and contemporary aesthetic appeal only vinyl can provide. Available in standard white or tan homogenous window frames, the durable vinyl exterior will never need painting. The windows will maintain their color and shape and can be constructed to your exact size specifications, subject to engineering review. All Milgard vinyl windows are made to order at no additional charge.

*Please also see:*

[Casement Hardware](#)

[Premium Exterior Vinyl Finishes](#)

[Full Lifetime Warranty](#)

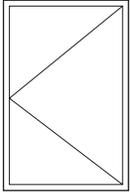
[Energy Packages](#)

[Accessories](#)

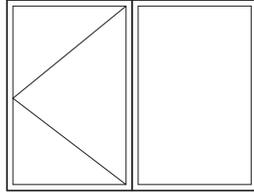


# Casement Window

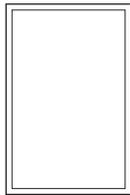
## Configurations



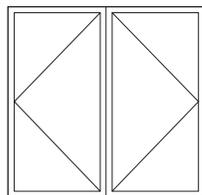
Full Casement



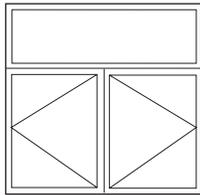
Single Casement



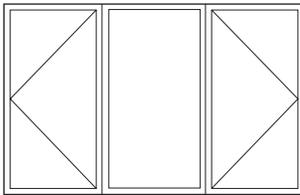
Fixed Casement



Double Casement



Double bottom Casement



Double Casement/Picture

*NOTE: For engineering approval contact your Milgard representative for any configuration over 40 square feet. Each Milgard Manufacturing plant reserves the right to alter or change sizes and configurations according to location capabilities. Ask your Milgard rep about specialty applications. Windows over 40 square feet shipped open for field glazing. Varies by location.*

*Not all frame styles available at all Milgard locations. Contact your Milgard Representative for more information.*

## Minimum/Maximum Sizes

### FULL CASEMENT

- Min 1<sup>6</sup>1<sup>0</sup> Max 3<sup>0</sup>5<sup>0</sup> or 2<sup>6</sup>6<sup>0</sup>

### SINGLE CASEMENT

- Min 3<sup>0</sup>1<sup>6</sup> Max 6<sup>0</sup>5<sup>0</sup> or 5<sup>0</sup>6<sup>0</sup>

### DOUBLE CASEMENT WITH PICTURE

- Min 4<sup>0</sup>1<sup>6</sup> Max 12<sup>0</sup>6<sup>0</sup> with 30" vent set
- Maximum vent size is 15 square feet
- Minimum egress for casement is 2<sup>11</sup>3<sup>6</sup> or 2<sup>4</sup>4<sup>0</sup>
- 18" height and width required for rotary hardware

### FIXED CASEMENT

- Min 1<sup>6</sup>1<sup>0</sup> Max 6<sup>0</sup>6<sup>0</sup>

## Available Frame Styles

### NO NAIL-ON FIN:

8520T Block Frame

8570T 1-5/8" Narrow Z-Bar (Tuscany only)

8540T 2-1/8" Wide Z-Bar (Tuscany only)

### INCLUDES NAIL-ON FIN:

8520T 1-3/8" Nail Fin Setback

8530T 1" Nail Fin Setback with Stucco Key

8540T 1-3/8" Nail Fin Setback, 2" Long Nail Fin

8540T 1-3/8" Nail Fin Setback, 2" Long Nail Fin with optional:

- 3/4" Flat J-channel
- 1" Contoured J-channel
- 2" Brickmold-style J-channel
- Welded Brickmold

# Drawings - Quick Links

## Casement Window

- 38—1-3/8" Fin Setback
- 39—1" Fin Setback w/Stucco Key
- 40—1-3/8" Fin Setback Accessory Groove Frame, 2" Nail Fin
- 41—Welded Brickmold
- 42—1-3/8" Fin Setback Accessory Groove Frame, 2" Brickmold
- 43—1-3/8" Fin Setback Accessory Groove Frame, 1" Contour J Channel
- 44—1-3/8" Fin Setback Accessory Groove Frame, 3/4" Flat J Channel
- 45—Accessory Groove Frame, 2-1/8" Contour Z-Bar
- 46—1-5/8" Contour Z-Bar
- 47—Block Frame
- 48—Casement over Picture 1" Setback Stucco Key
- 49—Double Casement 1" Setback Stucco Key
- 50—Double over Double Fixed 1-3/8" Setback
- 51—Double over Fixed 1-3/8" Setback

## Fixed Casement Window

- 52—1-3/8" Fin Setback
- 53—1" Fin Setback w/Stucco Key
- 54—1-3/8" Fin Setback Accessory Groove Frame, 2" Nail Fin
- 55—Welded Brickmold
- 56—1-3/8" Fin Setback Accessory Groove Frame, 2" Brickmold
- 57—1-3/8" Fin Setback Accessory Groove Frame, 1" Contour J Channel
- 58—1-3/8" Fin Setback Accessory Groove Frame, 3/4" Flat J Channel
- 59—Accessory Groove Frame, 2-1/8" Contour Z-Bar
- 60—1-5/8" Contour Z-Bar
- 61—Block Frame

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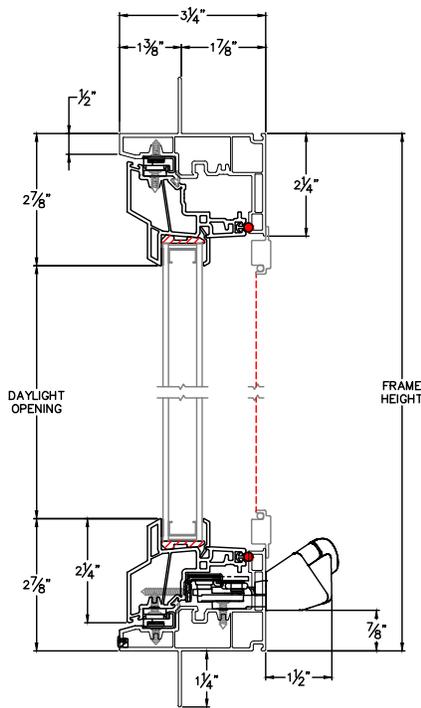
# Casement Window

1-3/8" Fin Setback

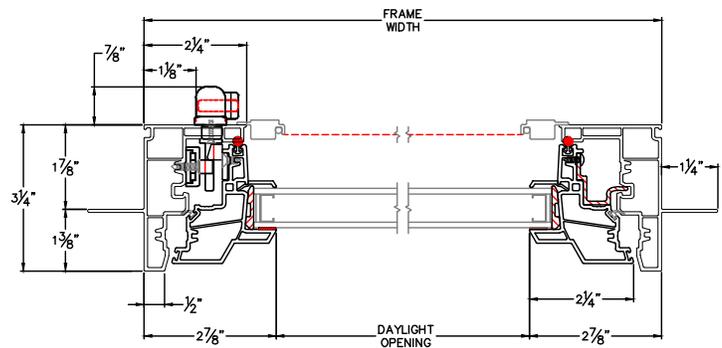
CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8520T-02 FC	Inch

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## CASEMENT SERIES 8520



HEAD & SILL



JAMBS

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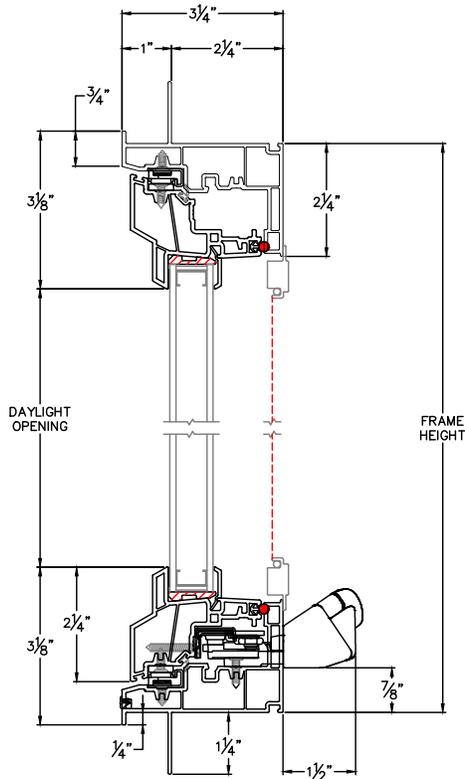
# Casement Window

1" Fin Setback w/Stucco Key

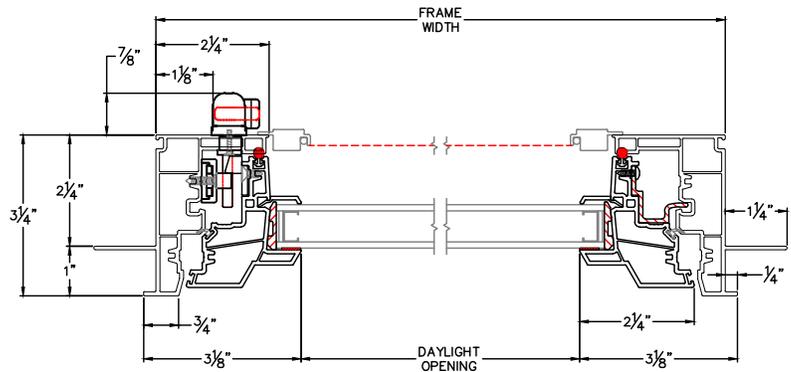
CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8530T-01 FC	Inch

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## CASEMENT SERIES 8530



HEAD & SILL



JAMBS

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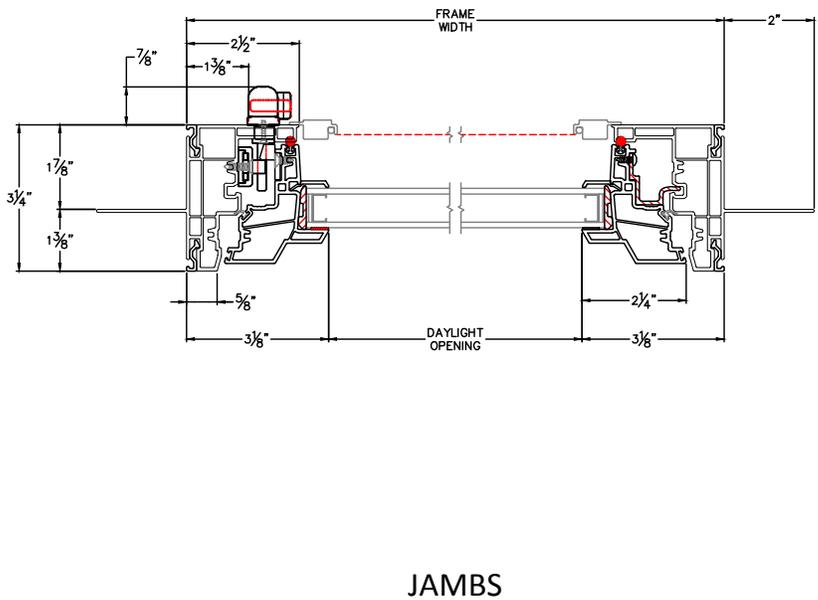
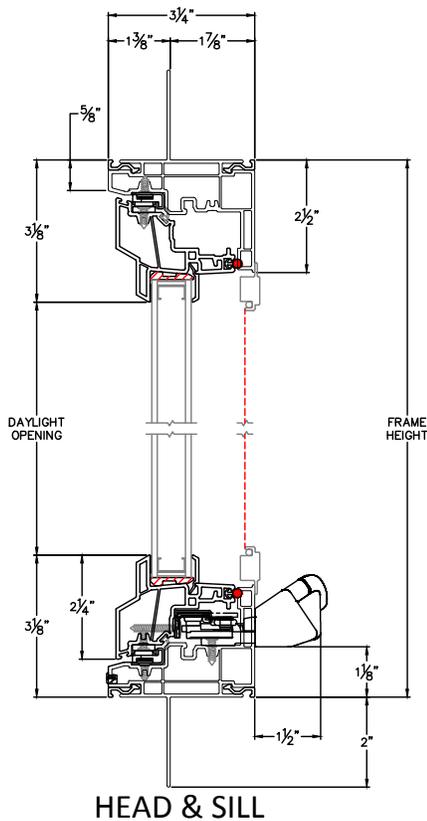
# Casement Window

1-3/8" Fin Setback Accessory Groove Frame, 2" Nail Fin  
(Tuscany only)

CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8540T-05 FC	Inch

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## CASEMENT SERIES 8540



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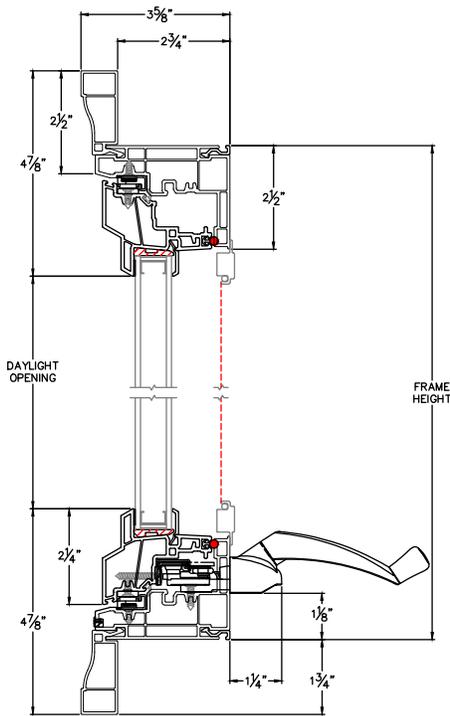
# Casement Window

## Welded Brickmold

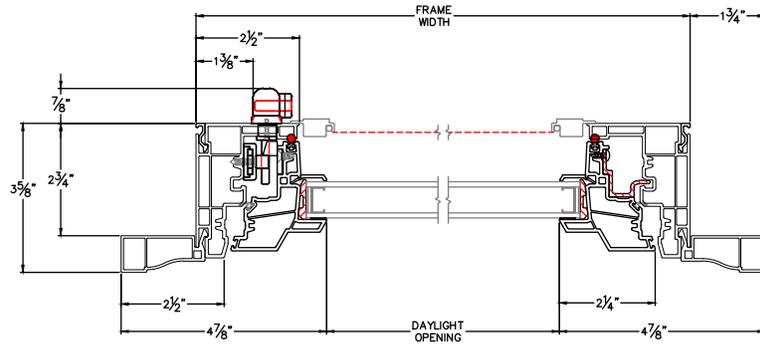
CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	Montecito_8540_FC_welded_brickmold	Inch

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### CASEMENT SERIES 8540



HEAD & SILL



JAMBS

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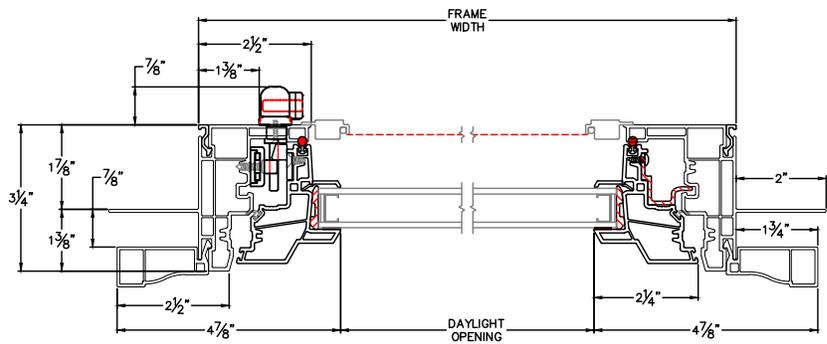
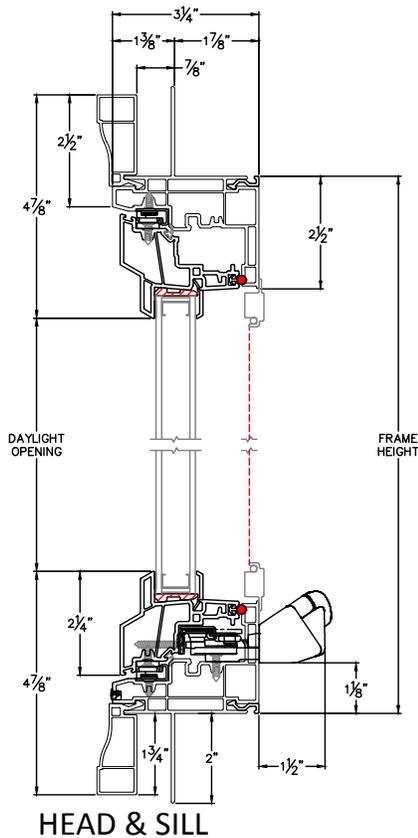
# Casement Window

1-3/8" Fin Setback Accessory Groove Frame, 2" Brickmold

CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8540T-02 FC	Inch

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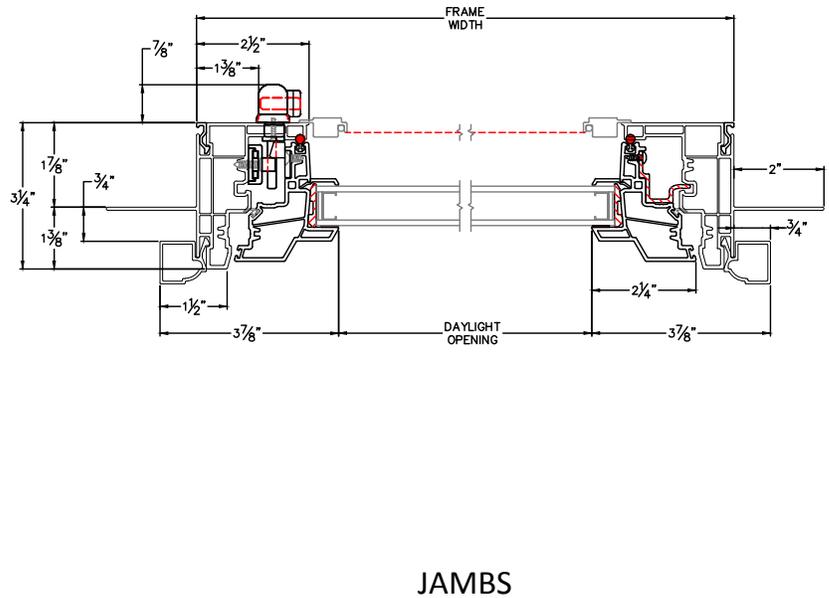
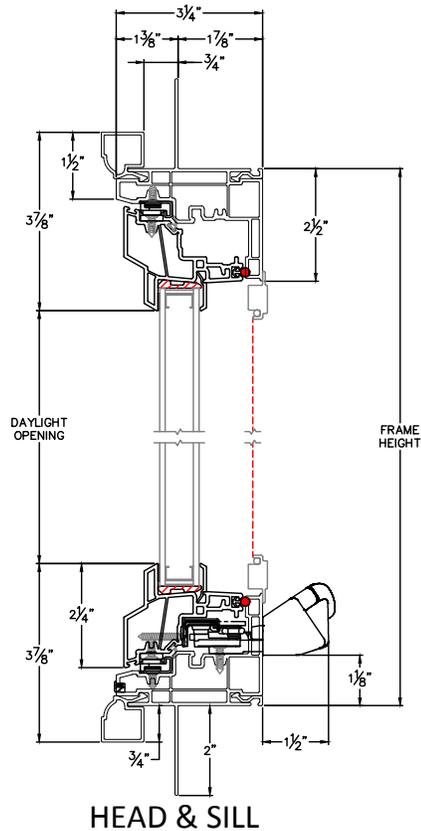
# Casement Window

1-3/8" Fin Setback Accessory Groove Frame, 1" Contour J Channel

CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8540T-01 FC	Inch

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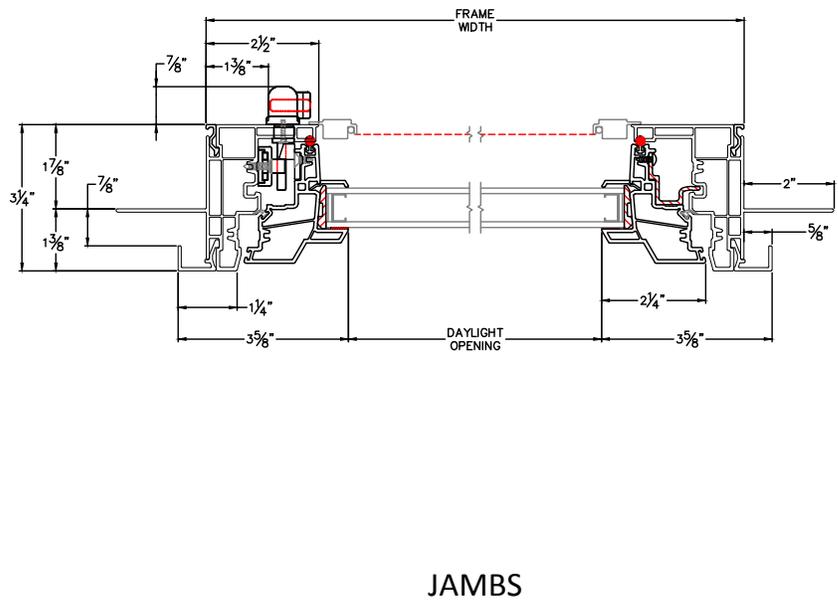
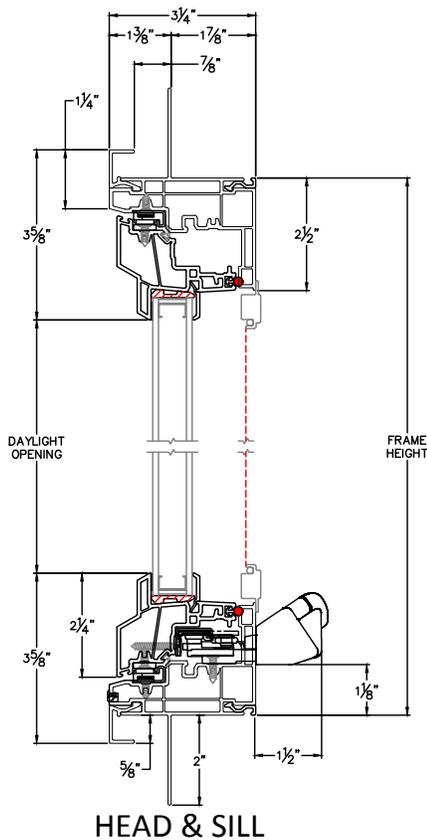
# Casement Window

1-3/8" Fin Setback Accessory Groove Frame, 3/4" Flat J Channel

CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8540T-04 FC	Inch

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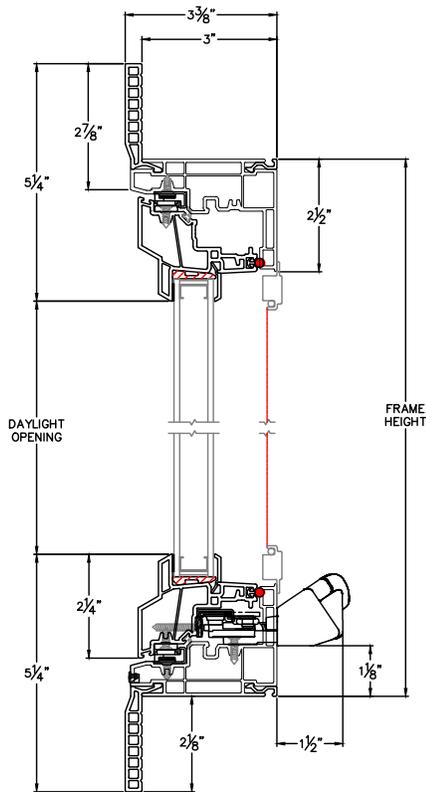
# Casement Window

Accessory Groove Frame, 2-1/8" Contour Z-Bar  
(Tuscany only)

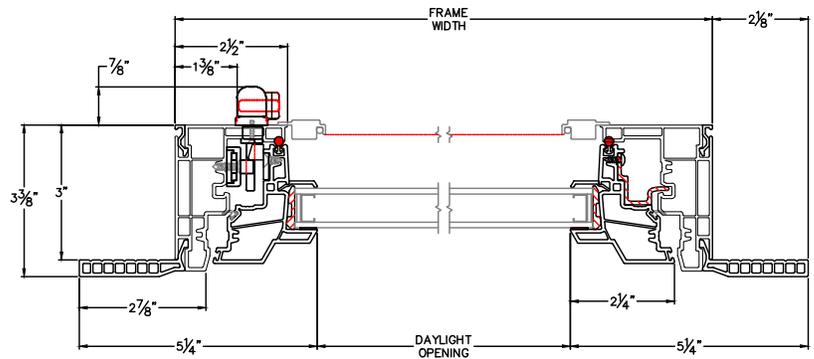
CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8540T-03 FC	Inch

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## CASEMENT SERIES 8540



HEAD & SILL



JAMBS

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# Casement Window

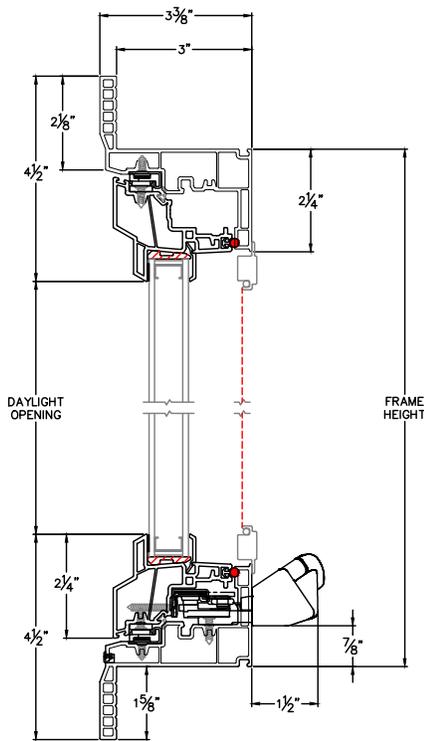
1-5/8" Contour Z-Bar

(Tuscany only)

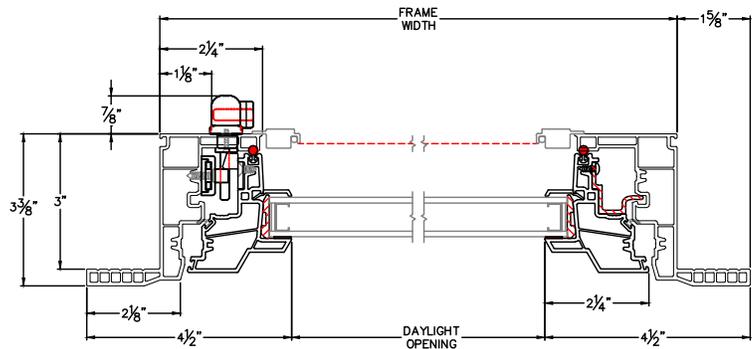
CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8570T-01 FC	Inch

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## CASEMENT SERIES 8570



HEAD & SILL



JAMBS

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# Casement Window

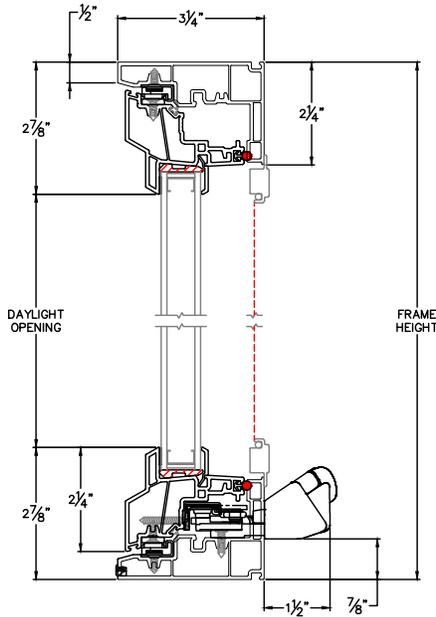
## Block Frame

(Tuscany only)

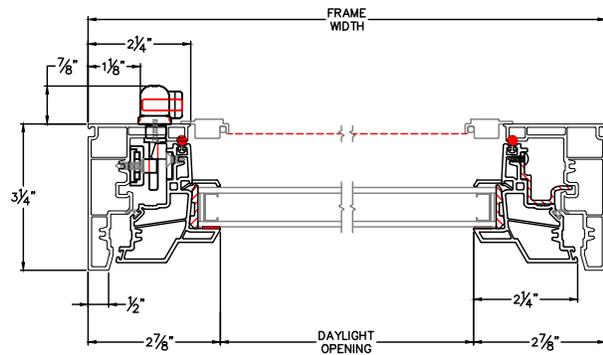
CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8520T-01 FC	Inch

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### CASEMENT SERIES 8520



HEAD & SILL



JAMBS

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[Montecito Series Architectural Library](#)

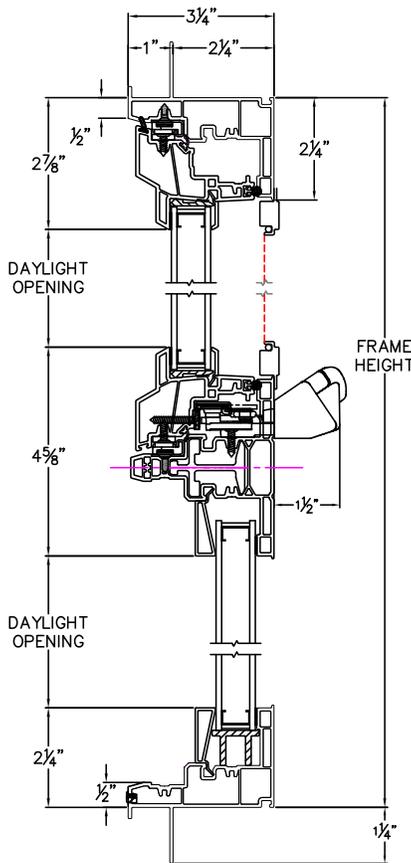
[Go back to Quick Links](#)

# Casement Window

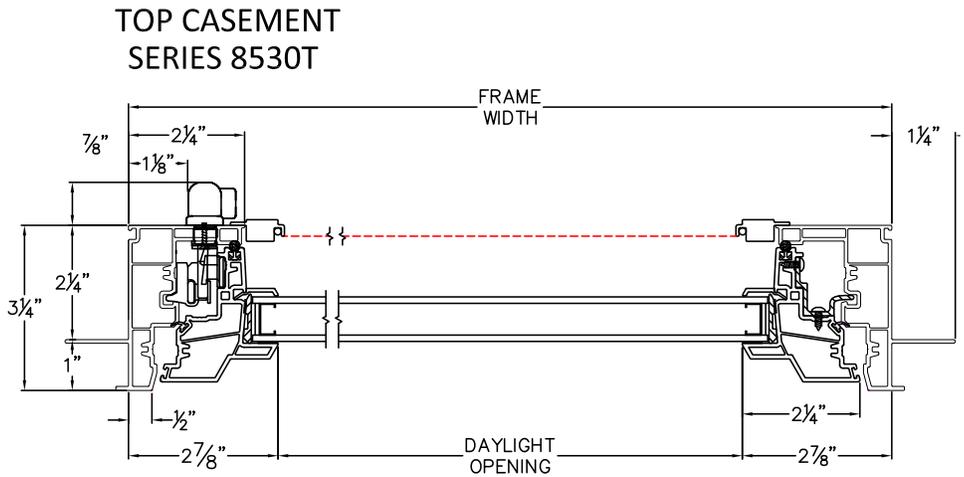
## Casement over Picture 1" Setback Stucco Key

CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8530T TC	Inch

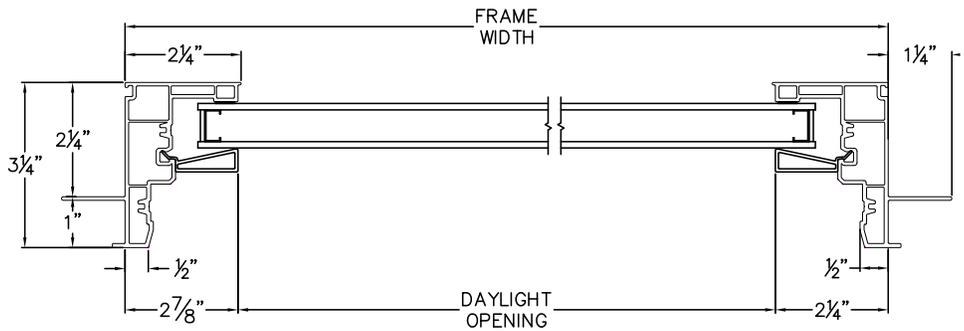
More Technical Documents can be found at [milgard.com/professionals](http://milgard.com/professionals)  
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HEAD & SILL



TOP CASEMENT  
SERIES 8530T



JAMBS

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# Casement Window

## Double Casement 1" Setback Stucco Key

CAD File Scale  
NTS

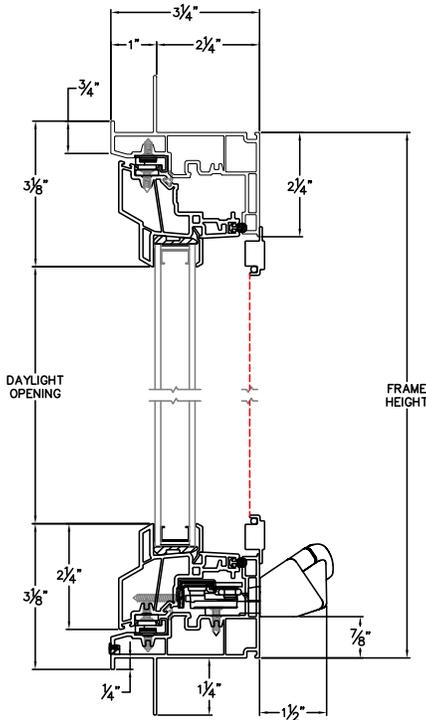
View  
Horizontal & Vertical

File Name  
8530T DC

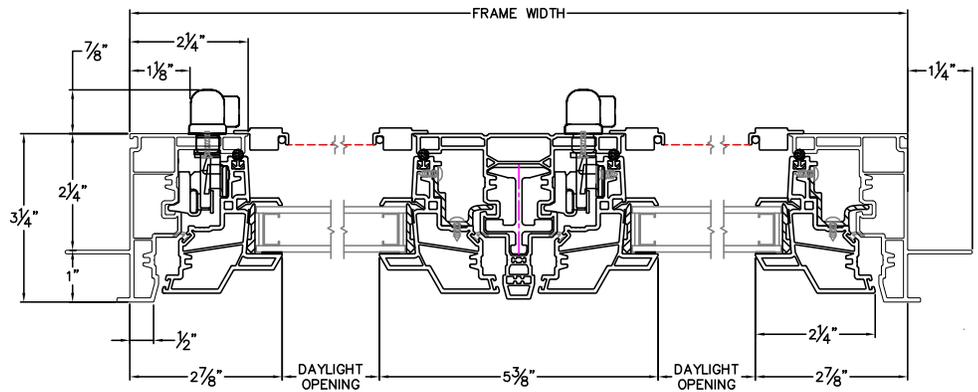
Units  
Inch

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### CASEMENT SERIES 8530T



HEAD & SILL



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# Casement Window

Double over Double Fixed 1-3/8" Setback

CAD File Scale  
NTS

View  
Horizontal & Vertical

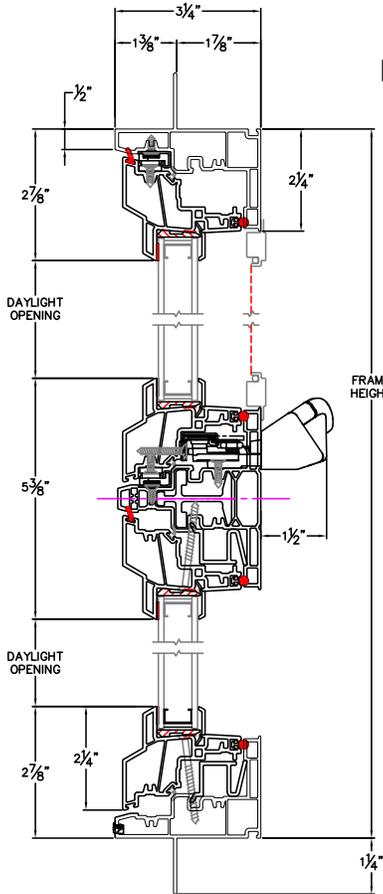
File Name  
8520T DBC2F

Units  
Inch

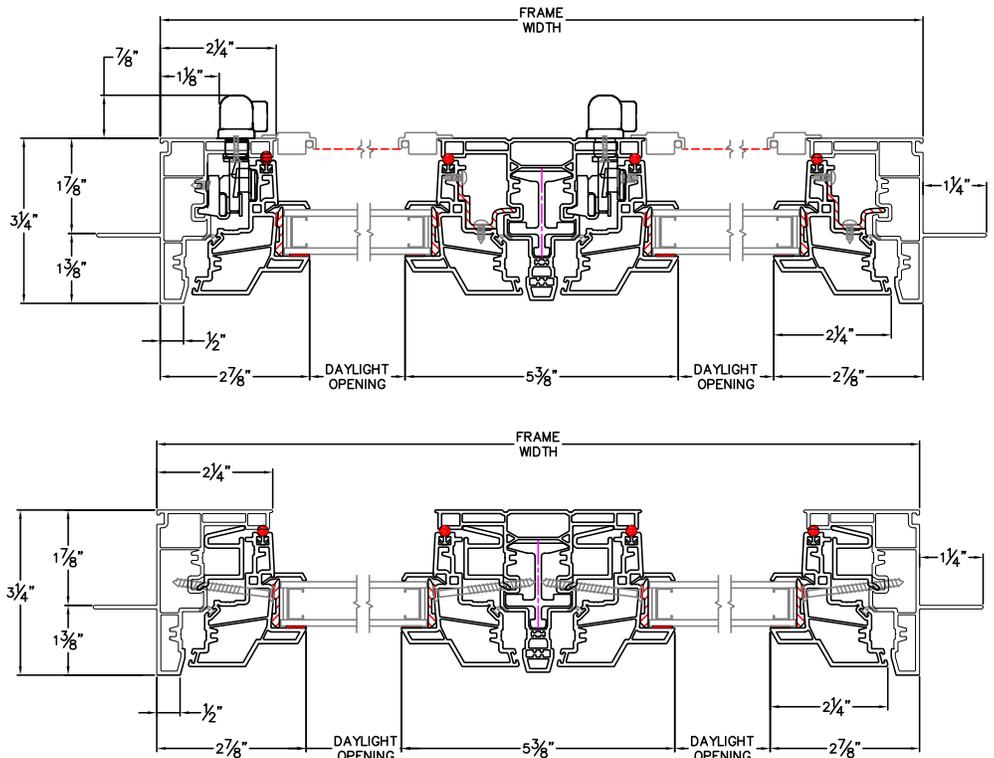
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## DOUBLE TOP CASEMENT, 2 LITES FIXED SERIES 8520



HEAD & SILL



JAMBS

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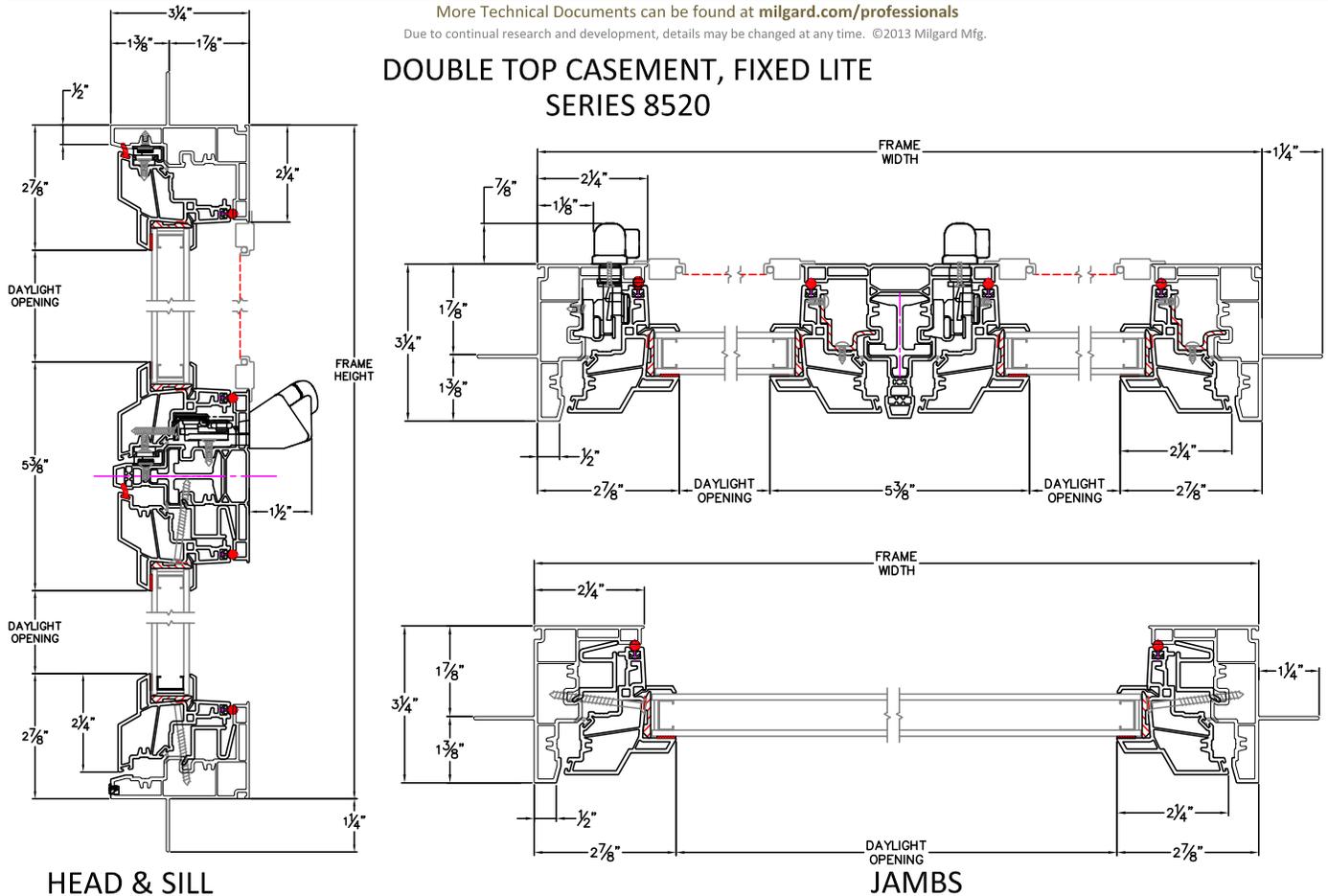
# Casement Window

Double over Fixed 1-3/8" Setback

CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8520T DBC2F	Inch

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## DOUBLE TOP CASEMENT, FIXED LITE SERIES 8520



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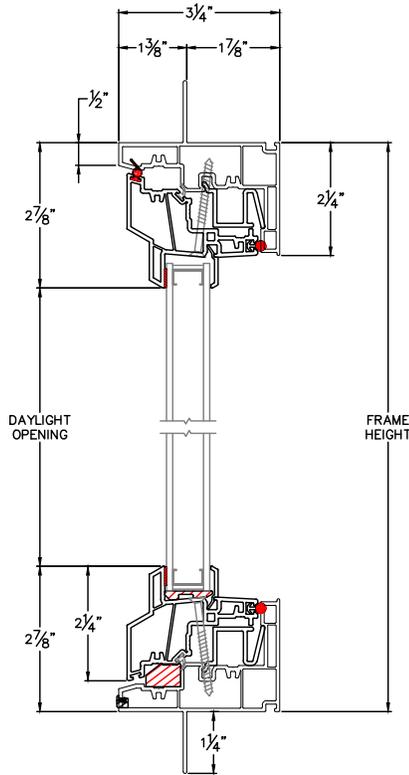
# Fixed Casement Window

1-3/8" Fin Setback

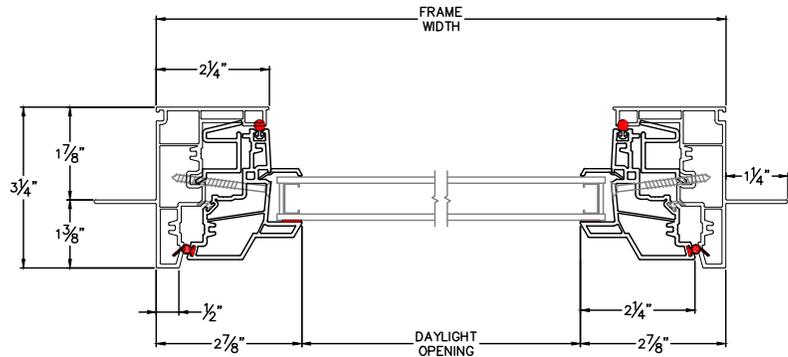
CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8521T-02 FC	Inch

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## CASEMENT SERIES 8521



HEAD & SILL



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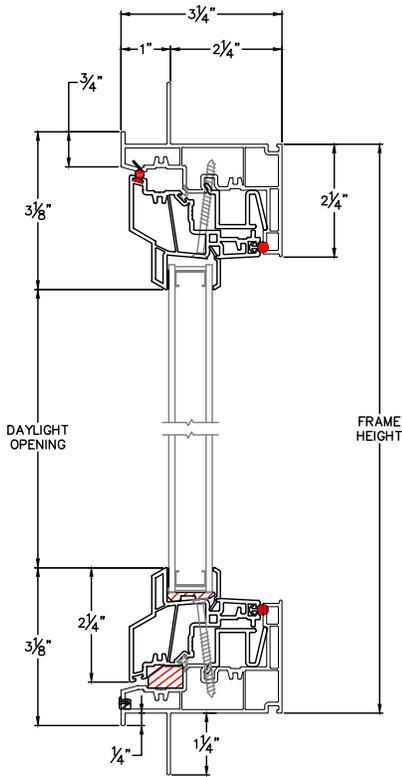
# Fixed Casement Window

1" Fin Setback w/Stucco Key

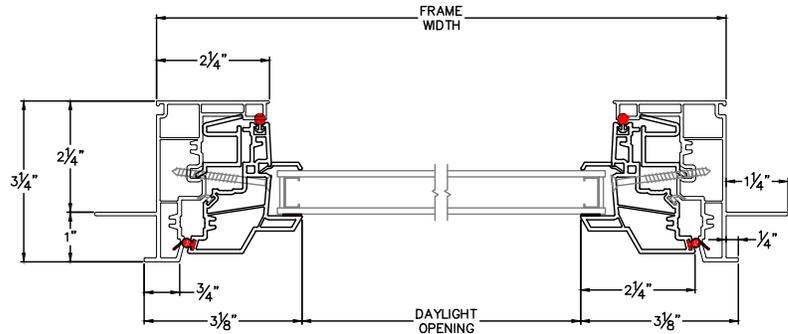
CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8531T-01 FC	Inch

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## CASEMENT SERIES 8531



HEAD & SILL



JAMBS

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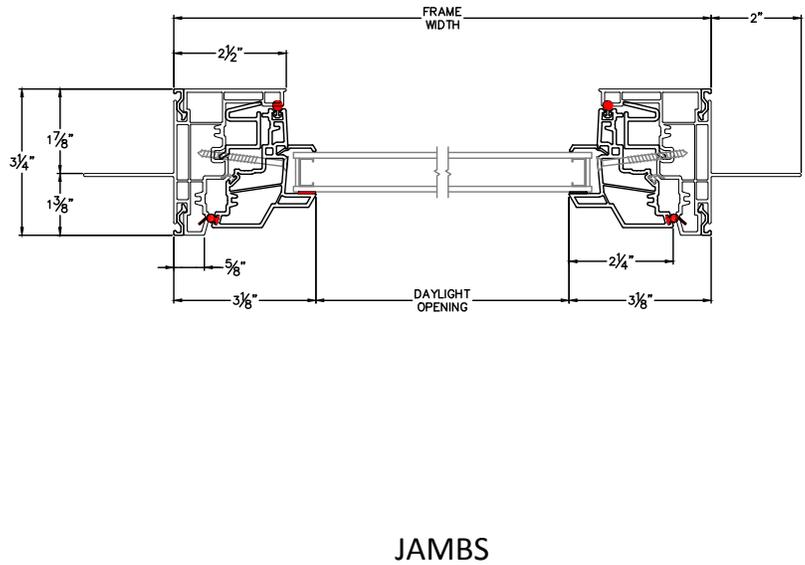
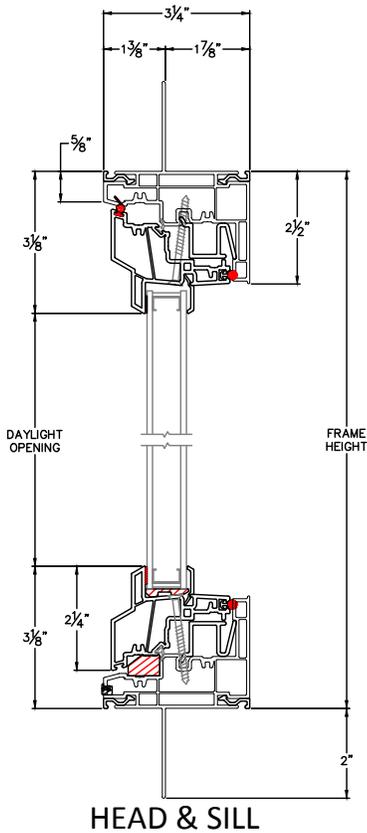
# Fixed Casement Window

1-3/8" Fin Setback Accessory Groove Frame, 2" Nail Fin  
(Tuscany only)

CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8541T-05 FC	Inch

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## CASEMENT SERIES 8541



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[Montecito Series Architectural Library](#)

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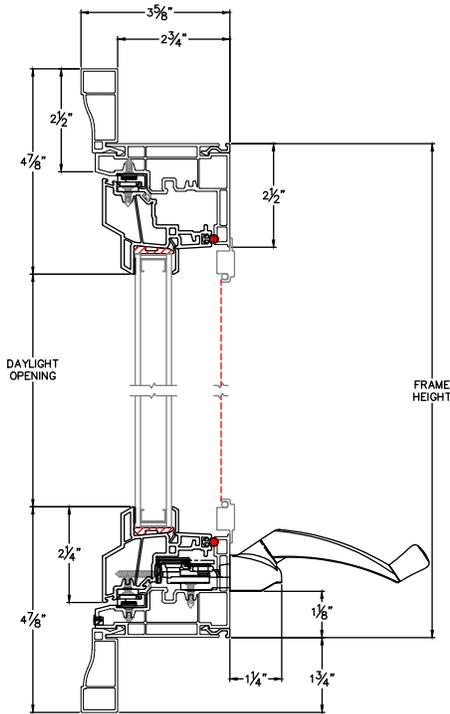
# Fixed Casement Window

## Welded Brickmold

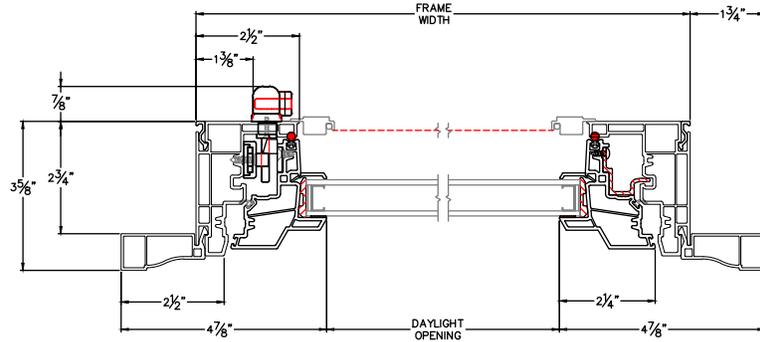
CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	Montecito_8540_FC_welded_brickmold	Inch

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### CASEMENT SERIES 8540



HEAD & SILL



JAMBS

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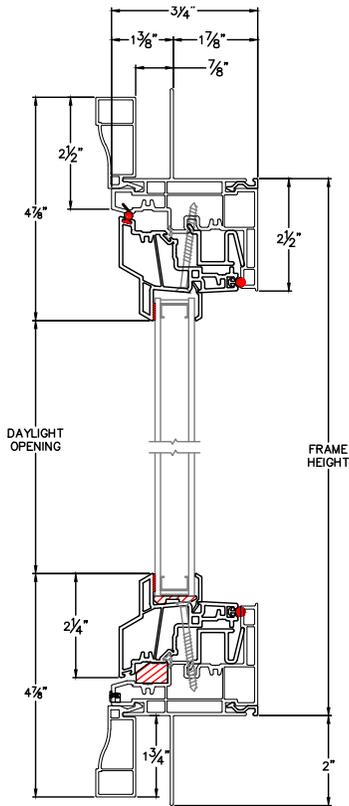
# Fixed Casement Window

1-3/8" Fin Setback Accessory Groove Frame, 2" Brickmold

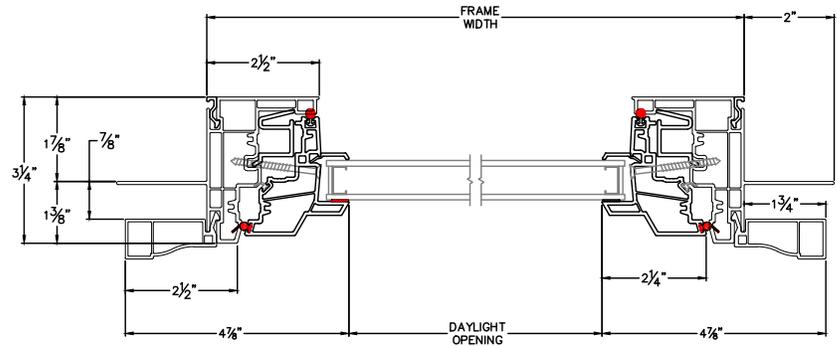
CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8541T-03 FC	Inch

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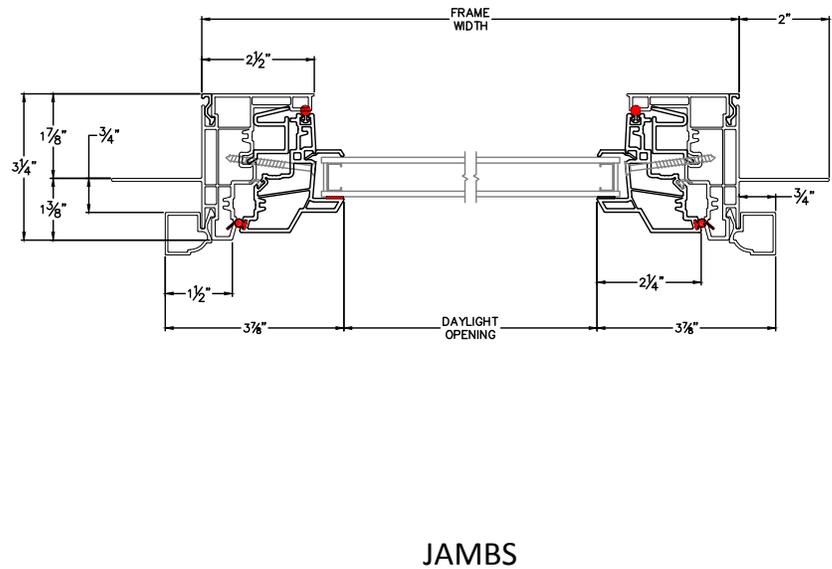
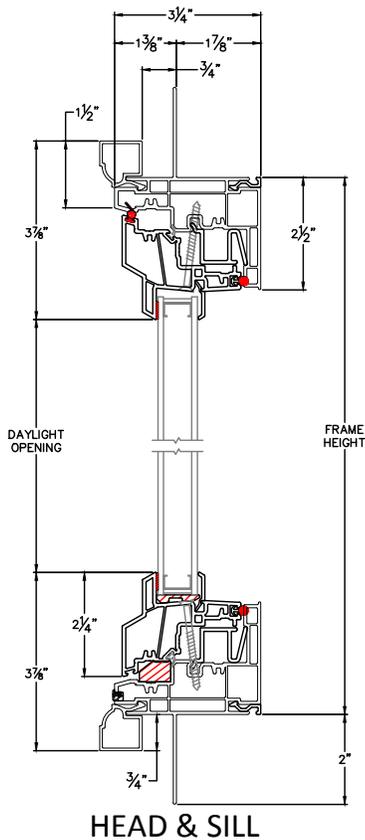
# Fixed Casement Window

1-3/8" Fin Setback Accessory Groove Frame, 1" Contour J Channel

CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8541T-01 FC	Inch

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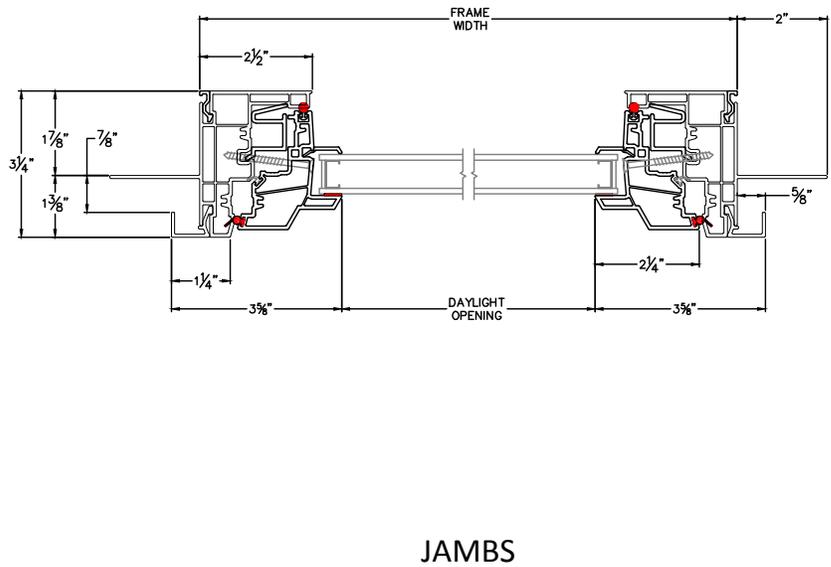
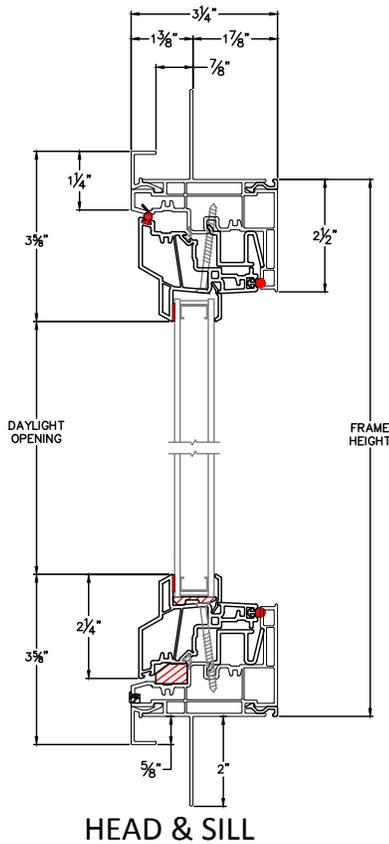
# Fixed Casement Window

1-3/8" Fin Setback Accessory Groove Frame, 3/4" Flat J Channel

CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8541T-04 FC	Inch

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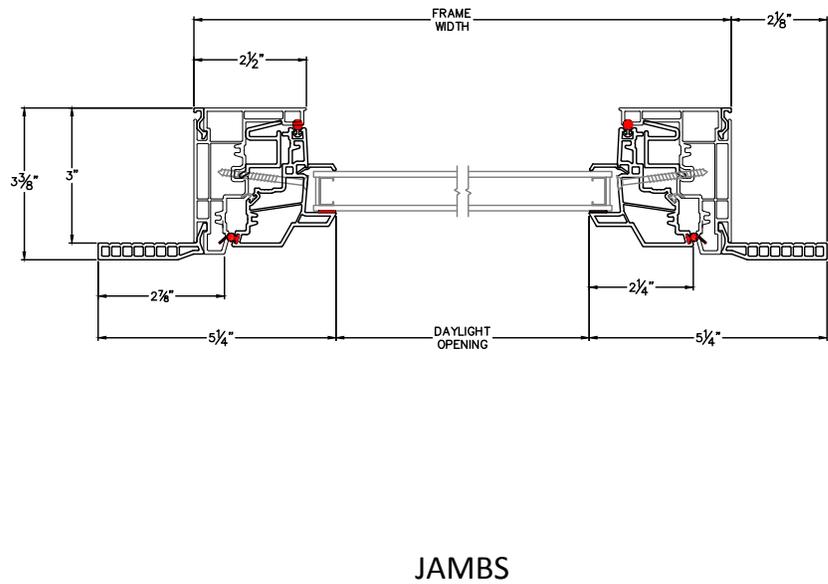
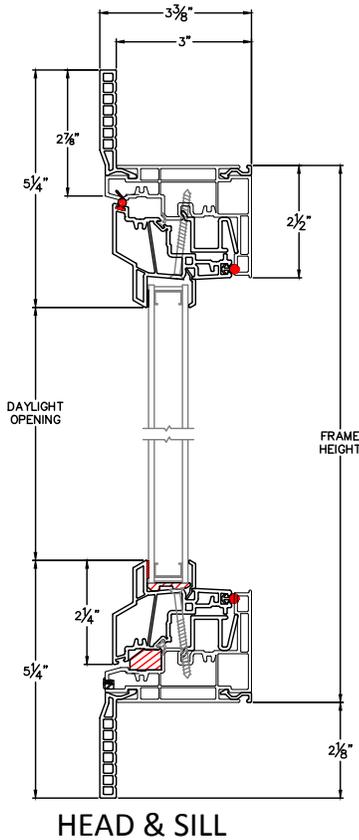
# Fixed Casement Window

Accessory Groove Frame, 2-1/8" Contour Z-Bar  
(Tuscany only)

CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8541T-02 FC	Inch

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# Fixed Casement Window

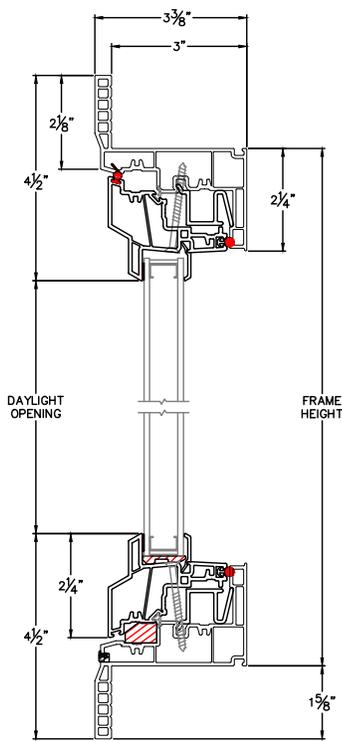
1-5/8" Contour Z-Bar

(Tuscany only)

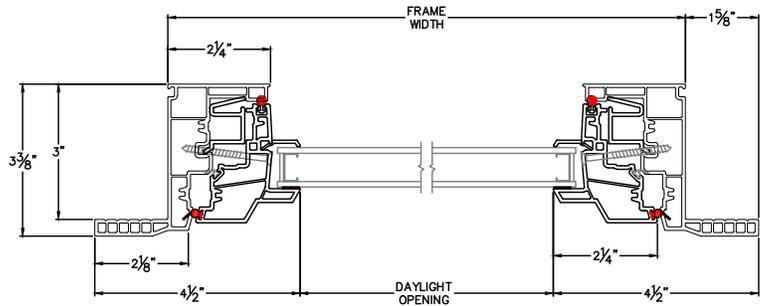
CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8571T-01 FC	Inch

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## CASEMENT SERIES 8571



HEAD & SILL



JAMBS

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# Fixed Casement Window

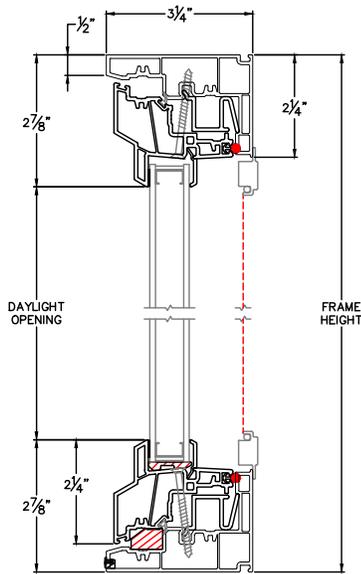
## Block Frame

(Tuscany only)

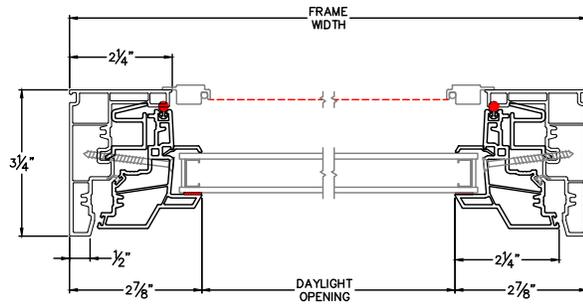
CAD File Scale	View	File Name	Units
NTS	Horizontal & Vertical	8521T-01 FC	Inch

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### CASEMENT SERIES 8521



HEAD & SILL



JAMBS

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